

KIRLOSKAR OIL ENGINES LIMITED

A Kirloskar Group Company

DIESEL GENERATING SETS

Model		825WS50	825W50
Туре		SAE	Open
Standby Power (ESP) kVA / kWe		825 /	660
Prime Power (PRP) kVA / kWe		750 /	600
Phase / Volts		3 Phase	/ 400 V

SAE: Sound Attenuated Enclosure, Ratings are as per ISO8528; refer page 5 for definitions





Power, Performance, Peace of mind





Generating Set Specifications				
Model			825WS50	825W50
Туре			SAE	Open
Line Voltage		V	4(00
Phase Voltage		V	23	30
Power factor			0.8	(lag)
Fuel tank capacity		L	990	650
Fuel consumption % of PRP¹ 50% load 100% load		L/hr	8	3
		L/hr	115	
		L/hr	152	
Sound level at 7m at 75% load as per ISO8528-10		dB(A)	80	

Engine, Alternator and Controller			
	Engine	Alternator	Controller
Make	Kirloskar	Leroy Somer	Deepsea
Model	DV12 CRDI	49.1 M75	DSE7320 MKII
Туре	Liquid cooled	Brushless	Microprocessor based

Product Benefits

- High Performance and Reliability
- Low Fuel Consumption
- Extended Service Interval
- Easy Installations
- Low maintenance cost

Performance Assurance

- Total Quality Management System
- Engines & Generating set fully manufactured by us in facilities certified to ISO9001, ISO 14001 & OHSAS 18001
- Generating set complies to ISO 8528
- Engines comply to ISO 3046 & AC Generators comply to IS13364, IEC34

Support

Service support in all countries of operation



^{1. +5%} tolerance is applicable as per ISO3046. Fuel consumption based on diesel fuel with a specific gravity of 0.85 and confirming to BS 2869, Class A2.



Engine Specifications

Physical Data	
Engine rpm	1500
Configuration	V
Cylinders	12
Туре	Four stroke
Bore x Stroke (mm)	130 x 150
Displacement (L)	23.88
Cooling	Liquid cooled
Aspiration	Turbocharged Aftercooled
Compression ratio	16.5 : 1
Piston speed (m/s)	7.5
hp Prime @ 1500rpm	901
hp Standby @ 1500rpm	991

Air System	
Air filter type	Dry replaceable
Air volume required for combustion (m³/hr)	TBA
Air volume required for cooling (m³/hr)	TBA
Air volume required by alternator (m³/hr)	TBA
Total fresh air required (m³/hr)	TBA

Cooling System	
Cooling system capacity (L)	166
Coolant type	Ethylene glycol based premixed with water in ratio 50:50, antifreeze & anti corrosion type
Radiator fan load (hp)	24

Fuel System	
Type of fuel filter	Two stage spin on type
Governor type	Electronic
Class of governing	ISO 8528-5, Class G2
Recommended Fuel	Class A2, High speed diesel

Exhaust System		
Exhaust gas flow rate (kg/hr)	3707	
Maximum exhaust gas temperature (°C)	550	
Max. allowed back pressure (mm of Hg)	80	
Flange details for exhaust piping extension (mm)	PCD 241+/-1.5, 8 holes 22.0 +/-0.5	

Electrical System	
Starting arrangement	24V Electric
Starter battery rating	2 x 210Ah
Battery charging alternator	Engine mounted 24V
Battery charging alternator	45
Battery charger ²	24V 5A / 10A with float & boost mode

Lubrication System	
Type of lube oil filter	Full flow spin on type
Oil to be used	SAE 15W40 API:CI4
Oil pump type	Through G-rotor gear pump
Lube oil sump capacity (L) refill / first fill	50 / 53
Lube oil consumption	0.3% of fuel consumption



^{2.} Optional extra accessory.



Alternator Specifications

Alternator Physical Data		
	Insulation Class	Н
Continuous	kVA at 0.8 PF	750
rating	Temperature rise (°C)	125 /40°C
Number of bearings		1
Pole		4
Leads		6
Winding pitch		2/3
Ingress Protection Rating		IP 23
Voltage regulator		D350
Recommended earthing type		Solid separate for neutral and body

Alternator Operating Data		
Over speed (RPM)	2250	
Excitation	Self-excited (brushless)	
Cooling method	Forced through shaft mounted blower fan	
THD at full linear balanced load AC waveform	Less than 5%	
Efficiency at full load (%)	94.6	
Voltage Regulation (%)	± 1.0	
Reactance per unit (Xd)	2.063	
Reactance per unit (X'd)	0.141	
Reactance per unit (X"d)	0.113	

Control System Features and safeties

On display screen		Protections	Warning	Shutdown	Indication	Digital Input
Generator Volts, Amps. Hz	✓	Low oil pressure	No	✓	✓	
Generator kW, kVA, kVAr	✓	High coolant temperature	✓	✓	✓	
Generator per phase PF	✓	Low fuel level	✓	✓	✓	
Generator kWHr meter	✓	Low coolant level	No	✓	✓	
Earth current (A)	✓	Under & over speed	✓	✓	✓	
Grid (Mains) Voltage (L-L)	✓	Low & high battery voltage	✓	No	✓	
Battery Voltage (V)	✓	Low charge alternator	✓	No	✓	
Engine start attempts	✓	Emergency stop	No	✓	✓	
Engine Temperature (°C)	✓	Fail to start & fail to stop warning	✓	No	✓	
Engine speed (RPM)	✓	Auto remote start/stop				✓
Engine Run Hours (Hours & Min.)	✓	Under & over voltage	✓	✓	✓	
Lube oil Pressure (kPa, PSI, bar)	✓	Under & over frequency	✓	✓	✓	
Fuel level (%)	✓	Over kW or Overcurrent	No	✓	✓	
		Earth fault	No	✓	✓	
		Reverse power	No	✓	✓	
		Phase unbalance	No	✓	✓	

Communication ports	✓ Available	No - Not available Not applicable	
RS485 Yes			
RS232 Yes			





Standard and Optional Features

Generating Set (*applicable only for SAE type)

- Ladder on enclosure
- Silencer mounted inside canopy*
- External fuel filling access*
- Longer fuel tank breather tube
- Door for radiator access*
- Coolant drain arrangement
- Mesh on exhaust tail pipe
- Fuel transfer pump
- Stainless steel door hinges*
- Control panel door stopper*
- Fuel priming manual pump
- External standalone fuel tank

Engine

- SMF Battery
- Lube oil drain arrangement
- Dual (electrical + mechanical) fuel gauge
- Guard for rotating parts
- Water separator
- Electronic governor
- Over-cranking protection
- Jacket water heater

Alternator

- Digital AVR
- Droop current transformer
- Remote voltage adjustment potentiometer
- Alternator inlet louver filter
- AREP excitation
- Alternator space heater

Controls

- Automatic Starting & AMF facility
- ATS Panel
- 4 Pole circuit breaker
- Communication port RS485/RS232
- Synchronization panels
- Shut down hooter
- Static Battery charger
- Kirloskar remote monitoring (KRM) unit
- Dummy Load bank

• Standard Feature

Optional Feature

Generating set ratings definitions as per ISO8528:

(De-rating is applicable for climatic conditions other than standard reference conditions of ISO8528-1)

<u>Standby Rating / Emergency Standby power / ESP:</u> These ratings are applicable for supplying electrical power at variable load in the event of a utility power failure. The standby power is maximum power available with no overload permitted on these ratings. The permissible average power output over 24 hours of operation shall not exceed 70% of the ESP. The alternator on this model is peak continuous rated (as defined in ISO 8528-3)

<u>Prime Rating / PRP:</u> These ratings are applicable for supplying continuous electrical power at variable load in lieu of commercial purchased power. There is no limitation to the annual hours of operation and this model can supply 10% overload power for 1 hour in 12 hours. The permissible average power output over 24 hours of operation shall not exceed 70% of the PRP.

<u>Continuous Rating / COP:</u> These ratings are applicable for supplying power continuously to a constant load up to the maximum output rating for unlimited hours. No sustained overload capability is available for this rating.





Documents & Quality Standards

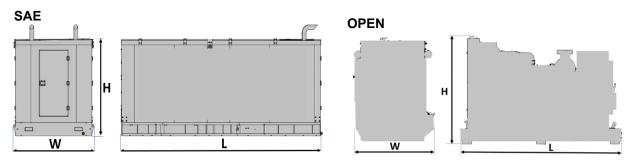
Documents

Generating set user manual, engine operation and maintenance manual – in soft form

Quality standards

ISO 8528, ISO 3046, IS 10002, BS5514, DIN 6271, ISO 9001, ISO 14001

Weight & Dimensions									
Model			825WS50	825W50					
Туре			SAE	Open					
Overall dimensions ³	Length x Width x Height	cm	580 x 230 x 253	398 x 230 x 240					
Weight ⁴ Weight with oil & coolant		kg	5880	8340					



- 3. Dimensions are for logistics purpose only. Please refer installation / GA drawing for installation.
- 4. Weight mentioned is for indicative only. Actual weight may vary based on configuration.

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