

### **KIRLOSKAR OIL ENGINES LIMITED**

A Kirloskar Group Company

# **DIESEL GENERATING SETS**

Model		96WS60	96W60
Type		SAE	Open
Standby Power (ESP) kVA / kWe		96 /	76.8
Prime Power (PRP) kVA / kWe		87 /	69.6
Phase / Volts		3 Phase	/ 220 V

SAE: Sound Attenuated Enclosure, Ratings are as per ISO8528; refer page 5 for definitions



# 60 Hz

Power, Performance, Peace of mind





Generating Set Specifications				
Model			96WS60	96W60
Туре			SAE	Open
Line Voltage		V	2:	20
Phase Voltage		V	1:	27
Power factor			0.8	(lag)
Fuel tank capacity		L	150	150
50% load		L/hr	10	).5
Fuel consumption % of PRP1 75% load		L/hr	14.7	
100% load		L/hr	19	9.2
Sound level at 7m at 75% load as per ISO8528-10		dB(A)	70	

Engine, Alternator and Controller			
	Engine	Alternator	Controller
Make	Kirloskar	Stamford	Deepsea
Model	4R1040TA	UCI224G1	DSE4522 A2
Туре	Liquid cooled	Brushless	Microprocessor based

#### **Product Benefits**

- High Performance and Reliability
- Low Fuel Consumption
- Extended Service Interval
- Easy Installations
- Low maintenance cost

#### **Performance Assurance**

- Total Quality Management System
- Engines & Generating set fully manufactured by us in facilities certified to ISO9001, ISO 14001 & OHSAS 18001
- Generating set complies to ISO 8528
- Engines comply to ISO 3046 & AC Generators comply to BS5000, IEC34

#### **Support**

Service support in all countries of operation



<sup>1. +5%</sup> tolerance is applicable as per ISO3046. Fuel consumption based on diesel fuel with a specific gravity of 0.85 and confirming to BS 2869, Class A2.



# **Engine Specifications**

Physical Data	
Engine rpm	1800
Configuration	Inline
Cylinders	4
Туре	Four stroke
Bore x Stroke (mm)	105 x 120
Displacement (L)	4.16
Cooling	Liquid cooled
Aspiration	Turbocharged Aftercooled
Compression ratio	18 : 1
Piston speed (m/s)	7.2
hp Prime @ 1800rpm	112
hp Standby @ 1800rpm	123.2

Air System	
Air filter type	Dry replaceable
Air volume required for combustion (m³/hr)	462
Air volume required for cooling (m³/hr)	12600
Air volume required by alternator (m³/hr)	778
Total fresh air required (m³/hr)	13839

Cooling System	
Cooling system capacity (L)	24
Coolant type	Ethylene glycol based premixed with water in ratio 50:50, antifreeze & anti corrosion type
Radiator fan load (hp)	4.5

Fuel System	
Type of fuel filter	Two stage spin on type
Governor type	Mechanical
Class of governing	ISO 8528-5, Class G2
Recommended Fuel	Class A2, High speed diesel

Exhaust System	
Exhaust gas flow rate (kg/hr)	ТВА
Maximum exhaust gas temperature (°C)	ТВА
Max. allowed back pressure (mm of Hg) 50	
Flange details for exhaust piping extension (mm)	PCD 148+/-0.5, 4 holes 12.0 +/-0.5

Electrical System	
Starting arrangement	12V Electric
Starter battery rating	120Ah
Battery charging alternator	Engine mounted 12V
Battery charging alternator	35A
Battery charger <sup>2</sup>	12V 2A / 5A with float & boost mode

Lubrication System	
Type of lube oil filter	Full flow spin on type
Oil to be used	SAE 15W40 API:CI4
Oil pump type	Through G-rotor gear pump
Lube oil sump capacity (L) refill / first fill	9.5 / 11
Lube oil consumption	0.3% of fuel consumption



<sup>2.</sup> Optional extra accessory.



### **Alternator Specifications**

Alternator Physical Data		
	Insulation Class	Н
Continuous rating	kVA at 0.8 PF	87
raung	Temperature rise (°C)	125 /40°C
Number of bearings		1
Pole		4
Leads		12
Winding pitch		2/3
Ingress Protection Rating		IP 23
Voltage regulator		AS440
Recommended earthing type		Solid separate for neutral and body

Alternator Operating Data		
Over speed (RPM)	2250	
Excitation	Self-excited (brushless)	
Cooling method	Forced through shaft mounted blower fan	
THD at full linear balanced load AC waveform	Less than 5%	
Efficiency at full load (%)	90.8	
Voltage Regulation (%)	± 1.0	
Reactance per unit (Xd)	2.47	
Reactance per unit (X'd)	0.19	
Reactance per unit (X"d)	0.13	

## **Control System Features and safeties**

On display screen	
Generator Volts, Amps. Hz	✓
Generator kW, kVA, kVAr	✓
Generator per phase PF	✓
Generator kWHr meter	✓
Earth current (A)	No
Grid (Mains) Voltage (L-L)	✓
Battery Voltage (V)	✓
Engine start attempts	✓
Engine Temperature (°C)	✓
Engine speed (RPM)	✓
Engine Run Hours (Hours & Min.)	✓
Lube oil Pressure (kPa, PSI, bar)	✓
Fuel level (%)	✓

Protections	Warning	Shutdown	Indication	Digital Input
Low oil pressure	No	✓	✓	
High coolant temperature	✓	✓	✓	
Low fuel level	✓	✓	✓	
Low coolant level	No	✓	✓	
Under & over speed	✓	✓	✓	
Low & high battery voltage	✓	No	✓	
Low charge alternator	✓	✓	✓	
Emergency stop	No	✓	✓	
Fail to start & fail to stop warning	✓	No	✓	
Auto remote start/stop DI				✓
Under & over voltage	✓	✓	✓	
Under & over frequency	✓	✓	✓	
Over kW or Overcurrent	No	✓	✓	

Communication ports	
RS485	✓
RS232	No

/	Available	No - Not available	Not applicable	





### **Standard and Optional Features**

#### Generating Set (\*applicable only for SAE type)

- Top lifting arrangement\*
- Silencer mounted inside canopy\*
- External fuel filling access\*
- Longer fuel tank breather tube
- Door for radiator access\*
- Coolant drain arrangement
- Mesh on exhaust tail pipe
- Fuel transfer pump
- Stainless steel door hinges\*
- Control panel door stopper\*
- Fuel priming manual pump
- External standalone fuel tank

#### **Engine**

- SMF Battery
- Lube oil drain pump\*
- Dual (electrical + mechanical) fuel gauge
- Guard for rotating parts
- Water separator
- Over-cranking protection
- Jacket water heater

#### **Alternator**

- Alternator space heater
- o PMG

- Remote voltage adjustment potentiometer
- Alternator inlet louver filter

#### **Controls**

- Automatic Starting & AMF facility
- o ATS Panel
- 4 Pole circuit breaker
- Communication port RS485
- Kirloskar remote monitoring (KRM) unit
- o 12V DC hooter
- Static Battery charger
- 3 Pole 250A MCCB
- Dummy Load bank

• Standard Feature 

Optional Feature

#### Generating set ratings definitions as per ISO8528:

(De-rating is applicable for climatic conditions other than standard reference conditions of ISO8528-1)

<u>Standby Rating / Emergency Standby power / ESP:</u> These ratings are applicable for supplying electrical power at variable load in the event of a utility power failure. The standby power is maximum power available with no overload permitted on these ratings. The permissible average power output over 24 hours of operation shall not exceed 70% of the ESP. The alternator on this model is peak continuous rated (as defined in ISO 8528-3)

<u>Prime Rating / PRP:</u> These ratings are applicable for supplying continuous electrical power at variable load in lieu of commercial purchased power. There is no limitation to the annual hours of operation and this model can supply 10% overload power for 1 hour in 12 hours. The permissible average power output over 24 hours of operation shall not exceed 70% of the PRP.

<u>Continuous Rating / COP:</u> These ratings are applicable for supplying power continuously to a constant load up to the maximum output rating for unlimited hours. No sustained overload capability is available for this rating.





### **Documents & Quality Standards**

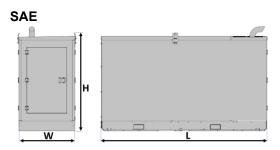
#### **Documents**

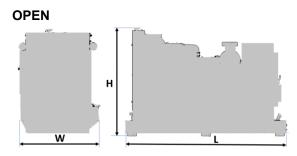
Generating set user manual, engine operation and maintenance manual – in soft form

#### **Quality standards**

ISO 8528, ISO 3046, IS 10002, BS5514, DIN 6271, ISO 9001, ISO 14001

Weight & Dimensions					
Model			96WS60	96W60	
Туре			SAE	Open	
Overall dimensions <sup>3</sup>	Length x Width x Height	cm	297 x 116 x 166	211 x 106 x 146	
Weight <sup>4</sup>	Weight with oil & coolant	kg	1950	1200	





- 3. Dimensions are for logistics purpose only. Please refer installation / GA drawing for installation.
- 4. Weight mentioned is for indicative only. Actual weight may vary based on configuration.

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