

# **KIRLOSKAR OIL ENGINES LIMITED**

A Kirloskar Group Company

# **DIESEL GENERATING SETS**

| Model               |           | 80WS60  | 80W60   |
|---------------------|-----------|---------|---------|
| Туре                |           | SAE     | Open    |
| Standby Power (ESP) | kVA / kWe | 80 /    | 64      |
| Prime Power (PRP)   | kVA / kWe | 72 /    | 57.6    |
| Phase / Volts       |           | 3 Phase | / 220 V |

SAE: Sound Attenuated Enclosure, Ratings are as per ISO8528; refer page 5 for definitions



60 Hz

Power, Performance, Peace of mind





| Generating Set Specifications                   |           |       |        |       |
|---|-----------|-------|--------|-------|
| Model   |           |       | 80WS60 | 80W60 |
| Туре  |           |       | SAE    | Open  |
| Line Voltage                                    |           | V     | 2:     | 20    |
| Phase Voltage                                   |           | V     | 1:     | 27    |
| Power factor                                    |           |       | 0.8    | (lag) |
| Fuel tank capacity                              |           | L     | 150    | 150   |
| Fuel consumption 0/ of                          | 50% load  | L/hr  | 9      | .6    |
| Fuel consumption % of PRP <sup>1</sup>          | 75% load  | L/hr  | 12     | 2.8   |
| I IXI   | 100% load | L/hr  | 17     | 7.0   |
| Sound level at 7m at 75% load as per ISO8528-10 |           | dB(A) | 70     |       |

| Engine, Alternator and Controller |               |            |                      |
|-----------------------------------|---------------|------------|----------------------|
|                                   | Engine        | Alternator | Controller           |
| Make                              | Kirloskar     | Stamford   | Deepsea              |
| Model                             | 4R1040TC      | UCI224F1   | DSE4522 A2           |
| Туре                              | Liquid cooled | Brushless  | Microprocessor based |

## **Product Benefits**

- High Performance and Reliability
- Low Fuel Consumption
- Extended Service Interval
- Easy Installations
- Low maintenance cost

## **Performance Assurance**

- Total Quality Management System
- Engines & Generating set fully manufactured by us in facilities certified to ISO9001, ISO 14001 & OHSAS 18001
- Generating set complies to ISO 8528
- Engines comply to ISO 3046 & AC Generators comply to BS5000, IEC34

# **Support**

Service support in all countries of operation



<sup>1. +5%</sup> tolerance is applicable as per ISO3046. Fuel consumption based on diesel fuel with a specific gravity of 0.85 and confirming to BS 2869, Class A2.



# **Engine Specifications**

| Physical Data        |               |
|----------------------|---------------|
| Engine rpm           | 1800          |
| Configuration        | Inline        |
| Cylinders            | 4             |
| Туре                 | Four stroke   |
| Bore x Stroke (mm)   | 105 x 120     |
| Displacement (L)     | 4.16          |
| Cooling              | Liquid cooled |
| Aspiration           | Turbocharged  |
| Compression ratio    | 18 : 1        |
| Piston speed (m/s)   | 7.2           |
| hp Prime @ 1800rpm   | 90            |
| hp Standby @ 1800rpm | 99            |

| Air System                                 |                 |
|--|-----------------|
| Air filter type                            | Dry replaceable |
| Air volume required for combustion (m³/hr) | 242             |
| Air volume required for cooling (m³/hr)    | 9300            |
| Air volume required by alternator (m³/hr)  | 778             |
| Total fresh air required (m³/hr)           | 10320           |
|  |                 |

| Cooling System              |  |  |
|-----------------------------|--|--|
| Cooling system capacity (L) | 24   |  |
| Coolant type                | Ethylene glycol<br>based premixed with<br>water in ratio 50:50,<br>antifreeze & anti<br>corrosion type |  |
| Radiator fan load (hp)      | 4.5  |  |

| Fuel System         |                                |
|---------------------|--------------------------------|
| Type of fuel filter | Two stage spin on type         |
| Governor type       | Mechanical                     |
| Class of governing  | ISO 8528-5, Class G2           |
| Recommended Fuel    | Class A2,<br>High speed diesel |

| Exhaust System                                   |                                       |
|--|---------------------------------------|
| Exhaust gas flow rate (kg/hr)                    | ТВА                                   |
| Maximum exhaust gas temperature (°C)             | ТВА                                   |
| Max. allowed back pressure (mm of Hg)            | 50                                    |
| Flange details for exhaust piping extension (mm) | PCD 148+/-0.5,<br>4 holes 12.0 +/-0.5 |

| Electrical System            |                                     |
|------------------------------|-------------------------------------|
| Starting arrangement         | 12V Electric                        |
| Starter battery rating       | 110Ah                               |
| Battery charging alternator  | Engine mounted 12V                  |
| Battery charging alternator  | 35A                                 |
| Battery charger <sup>2</sup> | 12V 2A / 5A with float & boost mode |

| Lubrication System                             |                           |
|--|---------------------------|
| Type of lube oil filter                        | Full flow spin on type    |
| Oil to be used                                 | SAE 15W40 API:CI4         |
| Oil pump type                                  | Through G-rotor gear pump |
| Lube oil sump capacity (L) refill / first fill | 9.5 / 11                  |
| Lube oil consumption                           | 0.3% of fuel consumption  |



<sup>2.</sup> Optional extra accessory.



# **Alternator Specifications**

| Alternator Physical Data  |                       |                                     |
|---------------------------|-----------------------|-------------------------------------|
|                           | Insulation Class      | Н                                   |
| Continuous rating         | kVA at 0.8 PF         | 72                                  |
| raung                     | Temperature rise (°C) | 125 /40°C                           |
| Number of b               | earings               | 1                                   |
| Pole                      |                       | 4                                   |
| Leads                     |                       | 12                                  |
| Winding pitch             |                       | 2/3                                 |
| Ingress Protection Rating |                       | IP 23                               |
| Voltage regulator         |                       | AS440                               |
| Recommended earthing type |                       | Solid separate for neutral and body |

| Alternator Operating Data                    |   |  |
|--|---|--|
| Over speed (RPM)                             | 2250                                    |  |
| Excitation                                   | Self-excited (brushless)                |  |
| Cooling method                               | Forced through shaft mounted blower fan |  |
| THD at full linear balanced load AC waveform | Less than 5%                            |  |
| Efficiency at full load                      | 90.3                                    |  |
| Voltage Regulation (%)                       | ± 1.0 %                                 |  |
| Reactance per unit (Xd)                      | 2.35                                    |  |
| Reactance per unit (X'd)                     | 0.20                                    |  |
| Reactance per unit (X"d)                     | 0.13                                    |  |

# **Control System Features and safeties**

| On display screen                 |          |
|-----------------------------------|----------|
| Generator Volts, Amps. Hz         | ✓        |
| Generator kW, kVA, kVAr           | ✓        |
| Generator per phase PF            | ✓        |
| Generator kWHr meter              | ✓        |
| Earth current (A)                 | No       |
| Grid (Mains) Voltage (L-L)        | ✓        |
| Battery Voltage (V)               | ✓        |
| Engine start attempts             | ✓        |
| Engine Temperature (°C)           | ✓        |
| Engine speed (RPM)                | ✓        |
| Engine Run Hours (Hours & Min.)   | ✓        |
| Lube oil Pressure (kPa, PSI, bar) | ✓        |
| Fuel level (%)                    | <b>√</b> |

| Protections                          | Warning  | Shutdown | Indication | Digital<br>Input |
|--------------------------------------|----------|----------|------------|------------------|
| Low oil pressure                     | No       | ✓        | ✓          |                  |
| High coolant temperature             | <b>✓</b> | ✓        | ✓          |                  |
| Low fuel level                       | ✓        | ✓        | ✓          |                  |
| Low coolant level                    | No       | ✓        | ✓          |                  |
| Under & over speed                   | ✓        | ✓        | ✓          |                  |
| Low & high battery voltage           | ✓        | No       | ✓          |                  |
| Low charge alternator                | ✓        | ✓        | ✓          |                  |
| Emergency stop                       | No       | ✓        | ✓          |                  |
| Fail to start & fail to stop warning | ✓        | No       | ✓          |                  |
| Auto remote start/stop DI            |          |          |            | ✓                |
| Under & over voltage                 | ✓        | ✓        | ✓          |                  |
| Under & over frequency               | <b>✓</b> | ✓        | ✓          |                  |
| Over kW or<br>Overcurrent            | No       | ✓        | ✓          |                  |

| ✓  |
|----|
| No |
|    |

| ✓ Available | No - Not available | Not applicable |  |
|-------------|--------------------|----------------|--|
|             |                    |                |  |
|             |                    |                |  |





# **Standard and Optional Features**

# Generating Set (\*applicable only for SAE type)

- Top lifting arrangement\*
- Silencer mounted inside canopy\*
- External fuel filling access\*
- Longer fuel tank breather tube
- Door for radiator access\*
- Coolant drain arrangement
- Mesh on exhaust tail pipe
- Fuel transfer pump
- Stainless steel door hinges\*
- Control panel door stopper\*
- Fuel priming manual pump
- External standalone fuel tank

## **Engine**

- SMF Battery
- Lube oil drain pump\*
- Dual (electrical + mechanical) fuel gauge
- Guard for rotating parts
- Water separator
- Over-cranking protection
- Jacket water heater

#### **Alternator**

- Alternator space heater
- o PMG

- Remote voltage adjustment potentiometer
- Alternator inlet louver filter

#### **Controls**

- Automatic Starting & AMF facility
- o ATS Panel
- 4 Pole circuit breaker
- Communication port RS485
- Kirloskar remote monitoring (KRM) unit
- o 12V DC hooter
- Static Battery charger
- 3 Pole 200A MCCB
- Dummy Load bank

• Standard Feature 

o Optional Feature

# Generating set ratings definitions as per ISO8528:

(De-rating is applicable for climatic conditions other than standard reference conditions of ISO8528-1)

<u>Standby Rating / Emergency Standby power / ESP:</u> These ratings are applicable for supplying electrical power at variable load in the event of a utility power failure. The standby power is maximum power available with no overload permitted on these ratings. The permissible average power output over 24 hours of operation shall not exceed 70% of the ESP. The alternator on this model is peak continuous rated (as defined in ISO 8528-3)

<u>Prime Rating / PRP:</u> These ratings are applicable for supplying continuous electrical power at variable load in lieu of commercial purchased power. There is no limitation to the annual hours of operation and this model can supply 10% overload power for 1 hour in 12 hours. The permissible average power output over 24 hours of operation shall not exceed 70% of the PRP.

<u>Continuous Rating / COP:</u> These ratings are applicable for supplying power continuously to a constant load up to the maximum output rating for unlimited hours. No sustained overload capability is available for this rating.





# **Documents & Quality Standards**

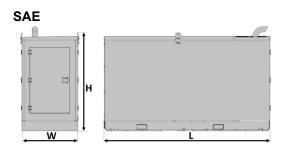
### **Documents**

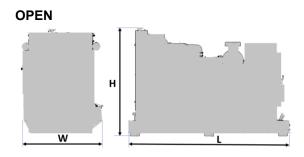
Generating set user manual, engine operation and maintenance manual – in soft form

# **Quality standards**

ISO 8528, ISO 3046, IS 10002, BS5514, DIN 6271, ISO 9001, ISO 14001

| Weight & Dimensions             |                           |    |                 |                 |  |  |  |
|---------------------------------|---------------------------|----|-----------------|-----------------|--|--|--|
| Model                           |                           |    | 80WS60          | 80W60           |  |  |  |
| Туре                            |                           |    | SAE             | Open            |  |  |  |
| Overall dimensions <sup>3</sup> | Length x Width x Height   | cm | 297 x 116 x 166 | 211 x 106 x 146 |  |  |  |
| Weight <sup>4</sup>             | Weight with oil & coolant | kg | 1630            | 1100            |  |  |  |





- 3. Dimensions are for logistics purpose only. Please refer installation / GA drawing for installation.
- 4. Weight mentioned is for indicative only. Actual weight may vary based on configuration.

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